

Abstract

The present application relates to a method for operating a drafting arrangement (1) for drafting a fibre composite (2). For this purpose, the drafting arrangement (1) has at least
5 one front pair of rollers (3) and one rear pair of rollers (4) having a nip line (5), a fibre composite end (6) being present for operating the drafting arrangement (1). According to the invention, when the drafting arrangement (1) is put into operation, the fibre composite end (6) enters the nip line (5) of the rear pair of rollers (4) only when the build-up arising from acceleration has ended in the rotational speed profile of the front
10 pair of rollers (3) and in the rotational speed profile of the rear pair of rollers (4).

Fig. 3